

# Strip Cutting and Packaging Machine

**GRK-TWLD01**

## Programmable HMI

Parameter setup & trouble shoot

## Packaging Unit

Packing strips & desiccants



## Finish Products Outlet

Discharge of finished products

## Strip Cutting Unit

Sheets feed and cutting

- Speed up to 2400 pcs/ hr
- CE Certified

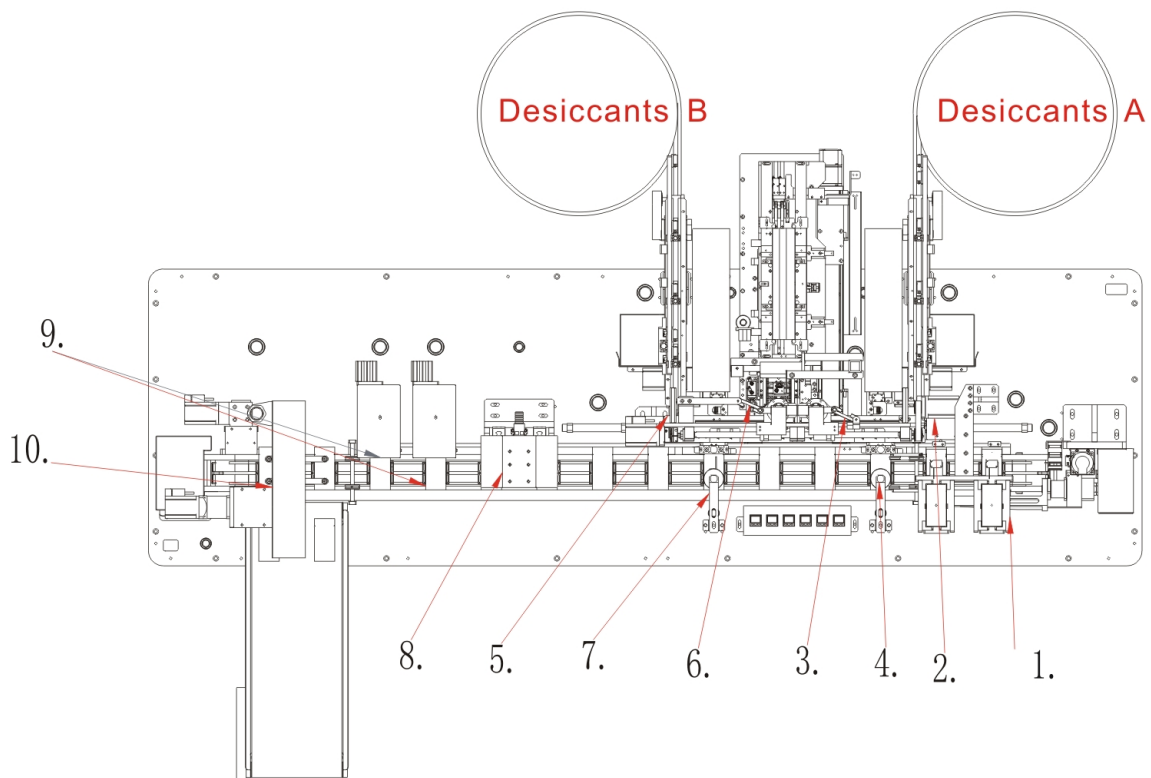


The strip cutting and packaging machine can be used for different sizes of raw parts with minor changeover and adjustment

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## Machine Layout:



## Assembly Sequences:

1. Foil bags supply and check
2. Desiccants A feed into nest and check
3. Strips A feed into nest and check
4. Strips and desiccants A feed into foil bag
5. Desiccants B feed into nest and check
6. Strips B feed into nest and check
7. Strips and desiccants B feed into foil bag
8. Parts check
9. Foil bags sealing
10. Finished product outlet

Note: Strip cutting and packaging machine equipped with defect part ejection stations

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## Product Specifications

### Technical Specifications:

- Voltage: 380V,50/60V
- Power:3.2KW(KVA)
- Weight:1000kgs
- Air Pressure: 0.5–0.8MPa
- Air Consumption: 0.5m<sup>3</sup>/min

### Noise Level:

- <75DB

### Equipment Parameter:

- Tolerance of Strip cutting: +/-0.05mm
- Width of Strip cutting: 3–6mm
- Uncut sheet can be set within the range : length 150–300mm,width 60–80mm

### Dimensions Specifications:

- Size : L2.60m xW2.10m xH2.00m

### Vibration Bowl & Hopper Capacities:

- Uncut sheets: 30–40pcs
- Desiccants:>1000pcs
- Foil bags:>800pcs

### Machine Performance:

- 2200–2400pcs/hr

## Key Features

Sheets and foil bags feed automatically with magazine  
Desiccants feed automatically with vibration bowl  
Strip cut, pick and place automatically  
Sheets trim and scrap will be rejected automatically  
NC parts will be rejected automatically  
HMI touch screen control interface

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